





Yapıchem Kimya Sanayi A.Ş. was founded in 2011 by a team of professionals with vast experiences in the construction chemicals business. Today, with production facilities throughout Turkey, and an extensive partner network around the globe, Yapıchem is internationally recognized as an expert in providing high quality specialty chemicals to Concrete, Cement and Construction Industries.

By our state-of-the-art laboratories and R&D facilities, we are able to cater to our customers' specific needs by producing tailor-made, high performance products for each customer and project. Our technology and innovation-based approach combined with our customer-centric culture enables us to dedicate ourselves to continuous, solution-oriented and exceptional customer experience.

At **Yapıchem**, we are passionate about innovation, customer satisfaction and building lasting relationships with utmost care and respect to the community, employees, suppliers and environment.

## **Production**

Our 300.000 MT annual production capacity of İstanbul, İzmir and Gaziantep factories strategically positioned near transportation hubs and wide logistical network enables us to provide fast product delivery across the globe.





## **Technology**

Our expert engineering team develop innovative, high performance, and high-quality products tailor-made to customers' specific needs at our state-of-the-art R.&D, Concrete and Cement laboratories.

### Concrete Lab | Cement Lab | R&D Lab



Products Tailor Made to Customer Needs



Investment in Continuous R&D



Extensive Concrete and Cement Trial Experience & Data



The Advantage of Semi-Product Formulation Know-How

**Responsibility:** The information provided in this document corresponds to our scientific knowledge on the subject at the date of its publication and are non-binding. The user determines suitability of product for intended use, assumes all risks and responsibilities that results from misuse or unsuitable application of the product. This information may be subject to revision as new knowledge and experience becomes available. Before the use and application of **Yapıchem** products featured in this document, please refer to the instructions and warnings on the product's most current Technical Data Sheet and Safety Data Sheet. This catalog will stay in effect until a newer version is published. The information in this document cannot be reproduced and used without **Yapıchem Kimya A.Ş.**'s permission.





- Strenght and Capacity Increasing Cement AdditivesGrinding Aid Cement Additives
- Pack Set Inhibitors
- Chrome (VI) Reducing Cement Additives

ARCEM Series products are Cement and Mineral Additives. They are used at cement factories as grinding agents (capacity increase), quality enhancers (strength increase), chromium reducers, and packset reducers. They may provide one or more than one of the above mentioned properties.





- Strength and Capacity Increasing Cement Additives
- Grinding Aid Cement Additives
- Pack Set Inhibitors
- Chrome (VI) Reducing Cement Additives

	ARCEM	PRODUCTS	ARCEM FORCE SERIES	ARCEM FINE SERIES	ARCEM MINERAL SERIES	ARCEM PACK SERIES	ARCEM Ch-R SERIES
	Cement Grinding Aid						
AGE	Grinding Aid and Strength Enhancer		•				
PURPOSE OF USAGE	Enhancing Early and Final Strength						
	Pack Set Inhibitor						
	Cr (IV) Reducer in Cement						•
	Mineral Grinding Aid						



## **ARCEM FORCE Series**

Strenght and Capacity Increasing Cement Additives

#### **Product Description**

**ARCEM FORCE SERIES** products are strength and capacity increasing cement additives used as early and final strength enhancers for all cement tupes.

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TECHNICAL PROPERTIES			
Chemical Base	Alkanolamines based	Color / Appearance	Homogeneous liquid
Advantages		Areas of Use	
Increases qual Reduces water Achieves high long terms. Resolves pack Grinding aids r Provides energ Reduces ceme Increases cem agglomeration Obtains desired	ity and strength of cement.  r demand of cement.  mechanical strengths for short, mid and  set problem and increases mill capacity.  neutralizes coagulation forces.  yy savings.  ent production costs.  ent flowability by decreasing the  of cement particles.  d cement fineness faster.  setting of cement in the silos.	■ All types of ce	ement production sed and open circuits) g systems

#### Terms of Use

**ARCEM FORCE SERIES** products should be accurately dispensed through a calibrated dosing system, suitable for the cement mill and output required.

#### **Consumption Dosage**

**ARCEM FORCE SERIES** products' dosage should be determined by preliminary trials to be made in the factory, according to the optimum dosage of the desired cement properties.

#### **Method of Application**

**ARCEM FORCE SERIES** products are dropped directly onto the clinker on the conveyor. Balanced dosing is provided by using the appropriate dosage pump in the additive addition.

#### **Packaging**

- 250 kg drum
- 1000 kg container

#### Bulk

#### Storage and Shelf Life

Shelf life is 12 months from the date of production when stored in original unopened and undamaged packages (drums, barrels, IBC containers) at temperatures between +5 °C and +35 °C, protecting from direct sunlight, excessive heat and frost. If the product has waited for a long time, make it homogeneous by mixing it mechanically before using it.

Make sure that the product does not freeze. If the product freezes, it should be thawed by keeping it at room temperature without using direct heat and mixed by mechanical methods until it becomes homogeneous.

#### Safety Measures

Use protective clothes, gloves, glasses and mask compatible with health and safety regulations during the application. Avoid direct contact with eyes and skin during storing and application, in case of contact wash off thoroughly with soap and water, if ingested seek medical attention immediately. Store away from all foodstuffs. Keep away from children. **ARCEM FORCE SERIES** products are not flammable. For detailed safety information please consult the product's Safety Data Sheet (SDS).



#### Products of Series \_

- ARCEM FORCE 160 / FORCE 160 R1
- ARCEM FORCE 252
- ARCEM FORCE 306 / FORCE 306 R
- ARCEM FORCE 312
- ARCEM FORCE 314
- ARCEM FORCE 315 / FORCE 315 R
- ARCEM FORCE 505
- ARCEM FORCE 511 / FORCE 511 R
- ARCEM FORCE 512 / FORCE 512 ER
- ARCEM FORCE 517
- ARCEM FORCE 520
- ARCEM FORCE 521 / FORCE 521 R
- ARCEM FORCE 522 / FORCE 522 K
- ARCEM FORCE 524
- ARCEM FORCE 530
- ARCEM FORCE 540
- ARCEM FORCE 541

- ARCEM FORCE 542
- ARCEM FORCE 545
- ARCEM FORCE 550
- ARCEM FORCE 553
- ARCEM FORCE 554 / FORCE 554 A
- ARCEM FORCE 560
- ARCEM FORCE 600
- ARCEM FORCE 601
- ARCEM FORCE 602 / FORCE 602 HS
- ARCEM FORCE 606
- ARCEM FORCE 611
- ARCEM FORCE 612
- ARCEM FORCE 614
- ARCEM FORCE 1023 S
- ARCEM FORCE 1035
- ARCEM FORCE 1037ARCEM FORCE 4286

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## **ARCEM FINE Series**

Grinding Aid Cement Additives

#### **Product Description**

ARCEM FINE SERIES products are a cement additive that is used as grinding aid for all cement types.

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TECHNICAL PROPERTIES			
Chemical Base Alkar	nolamines, glycols based	Color / Appearance	Homogeneous liquid
Advantages		Areas of Use	
<ul> <li>Advantages</li> <li>Increases dispersion and grinding efficiency.</li> <li>Resolves pack set problem and increases mill capacity.</li> <li>Grinding aids neutralizes coagulation forces.</li> <li>Provides energy savings.</li> <li>Reduces cement production costs.</li> <li>Increases cement flowability by decreasing the agglomeration of cement particles.</li> <li>Desired cement fineness is obtained at a shorter time.</li> </ul>		01	ement production sed and open circuits) g systems

#### **Terms of Use**

**ARCEM FINE SERIES** products should be accurately dispensed through a calibrated dosing system, suitable for the cement mill and output required.

#### **Consumption Dosage**

**ARCEM FINE SERIES** products' dosage should be determined by preliminary trials to be made in the factory, according to the optimum dosage of the desired cement properties.

#### **Method of Application**

**ARCEM FINE SERIES** products are dropped directly onto the clinker on the conveyor. Balanced dosing is provided by using the appropriate dosage pump in the additive addition.

#### **Packaging**

- 250 kg drum
- 1000 kg container

#### Bulk

#### Storage and Shelf Life

Shelf life is 12 months from the date of production when stored in original unopened and undamaged packages (drums, barrels, IBC containers) at temperatures between +5 °C and +35 °C, protecting from direct sunlight, excessive heat and frost. If the product has waited for a long time, make it homogeneous by mixing it mechanically before using it.

Make sure that the product does not freeze. If the product freezes, it should be thawed by keeping it at room temperature without using direct heat and mixed by mechanical methods until it becomes homogeneous.

#### Safety Measures

Use protective clothes, gloves, glasses and mask compatible with health and safety regulations during the application. Avoid direct contact with eyes and skin during storing and application, in case of contact wash off thoroughly with soap and water, if ingested seek medical attention immediately. Store away from all foodstuffs. Keep away from children. **ARCEM FINE SERIES** products are not flammable. For detailed safety information please consult the product's Safety Data Sheet (SDS).



#### Products of Series \_

- ARCEM FINE 100
- ARCEM FINE 111
- ARCEM FINE 112
- ARCEM FINE 115
- ARCEM FINE 116
- ARCEM FINE 118
- ARCEM FINE 123

- ARCEM FINE 132
- ARCEM FINE 141
- ARCEM FINE 142
- ARCEM FINE 300
- ARCEM FINE 800
- ARCEM FINE 1117





## **ARCEM MINERAL Series**

Mineral Grinding Chemical Additives

#### **Product Description**

**ARCEM MINERAL SERIES** products are a mineral grinding chemical that is used as grinding aid for mineral, coal, calcium carbonate, limestone, silica, calcium oxide etc. They are also chemical additives developed for grinding minerals used for food.

Chemical Base Alkanolamines, glycols based	Color / Appearance	Homogeneous liquid	
Advantages Increases grinding efficiency. Provides energy savings.	Areas of Use Used in the grind cement raw mate	ding process of the following minerals and terials at vertical mills and ball mills.	
Reduces mineral grinding costs.	<ul><li>Barite</li><li>Barium sulfate</li></ul>		
<ul><li>Increases powder flow ability.</li><li>Decreases the agglomeration of mineral particles.</li></ul>	<ul><li>Burlain sailat</li><li>Limestone</li></ul>	е	
Reduces or eliminates blockages in silos.	Calcium carbonate		
	<ul><li>Calcium oxide</li><li>Calcium sulfate</li></ul>		
	■ Chrome oxide		
	<ul><li>Dolomite</li><li>Perlite</li></ul>		
	■ Feldspar		
	Magnesium		
	<ul><li>Quartz</li><li>Zinc</li></ul>		

#### Terms of Use

**ARCEM MINERAL SERIES** products should be accurately dispensed through a calibrated dosing system, suitable for the grinding mill and output required.

#### **Consumption Dosage**

**ARCEM MINERAL SERIES** products' dosage should be determined by preliminary trials to be carried out in the factory according to the optimum dosage of the desired grinding properties.

#### **Method of Application**

**ARCEM MINERAL SERIES** products are dropped directly onto the minerals on the conveyor. Balanced dosing is provided by using the appropriate dosage pump in the additive addition.

#### **Packaging**

- 250 kg drum
- 1000 kg container

#### Bulk

#### Storage and Shelf Life

Shelf life is 12 months from the date of production when stored in original unopened and undamaged packages (drums, barrels, IBC containers) at temperatures between +5 °C and +35 °C, protecting from direct sunlight, excessive heat and frost. If the product has waited for a long time, make it homogeneous by mixing it mechanically before using it.

Make sure that the product does not freeze. If the product freezes, it should be thawed by keeping it at room temperature without using direct heat and mixed by mechanical methods until it becomes homogeneous.



#### **Safety Measures**

Use protective clothes, gloves, glasses and mask compatible with health and safety regulations during the application. Avoid direct contact with eyes and skin during storing and application, in case of contact wash off thoroughly with soap and water, if ingested seek medical attention immediately. Store away from all foodstuffs. Keep away from children. **ARCEM MINERAL SERIES** products are not flammable. For detailed safety information please consult the product's Safety Data Sheet (SDS).

#### Products of Series

- ARCEM MINERAL 100 / MINERAL 100 R
- ARCEM MINERAL 500 / MINERAL 500 FOOD
- ARCEM MINERAL 501
- ARCEM MINERAL 502

- ARCEM MINERAL 503
- ARCEM MINERAL 505
- ARCEM MINERAL 606



## **ARCEM PACK Series**

Pack Set Inhibitor

#### **Product Description**

ARCEM PACK SERIES products are cement additives used as grinding aid and pack set inhibitor for all cement types.

TECHNICAL PROPERTIES			
Chemical Base	Alkanolamines, glycols based	Color / Appearance	Homogeneous liquid
Advantages		Areas of Use	
<ul> <li>Advantages</li> <li>Increases dispersion and grinding efficiency.</li> <li>Resolves pack set problem and increases mill capacity.</li> <li>Reduces cement production costs.</li> <li>Increases cement flowability by decreasing the agglomeration of cement particles.</li> <li>Desired cement fineness is obtained at a shorter time.</li> <li>Achieves self-setting of cement in the silos.</li> </ul>		01	

#### Terms of Use

**ARCEM PACK SERIES** products should be accurately dispensed through a calibrated dosing system, suitable for the cement mill and output required.

#### **Consumption Dosage**

**ARCEM PACK SERIES** products' dosage should be determined by preliminary trials to be made in the factory, according to the optimum dosage of the desired cement properties.

#### Method of Application

**ARCEM PACK SERIES** products are dropped directly onto the clinker on the conveyor. Balanced dosing is provided by using the appropriate dosage pump in the additive addition.

# Packaging ■ 250 kg drum ■ 1000 kg container ■ Bulk

#### Storage and Shelf Life

Shelf life is 12 months from the date of production when stored in original unopened and undamaged packages (drums, barrels, IBC containers) at temperatures between +5 °C and +35 °C, protecting from direct sunlight, excessive heat and frost. If the product has waited for a long time, make it homogeneous by mixing it mechanically before using it.

Make sure that the product does not freeze. If the product freezes, it should be thawed by keeping it at room temperature without using direct heat and mixed by mechanical methods until it becomes homogeneous.

#### Safety Measures

Use protective clothes, gloves, glasses and mask compatible with health and safety regulations during the application. Avoid direct contact with eyes and skin during storing and application, in case of contact wash off thoroughly with soap and water, if ingested seek medical attention immediately. Store away from all foodstuffs. Keep away from children. **ARCEM PACK SERIES** products are not flammable. For detailed safety information please consult the product's Safety Data Sheet (SDS).

#### Products of Series

- ARCEM PACK 100
- ARCEM PACK 200
- ARCEM PACK 300

- ARCEM PACK 400
- ARCEM PACK 500
- ARCEM PACK 523 (ARCEM FORCE 523)

## **ARCEM Ch-R Series**

Chrome (VI) Reducing Cement Additives

Achieves high rates of chrome reduction with low doses. Positive influence on early and late strength of cement.



#### **Product Description**

ARCEM Ch-R SERIES products are the chrome reducing agent that transforms Cr (VI) into Cr (III) for all cement types, during cement hydration by acting on soluble chromates.

TECHNICAL PROPERTIES			
Chemical Base	Liquid Products: Antimony based Powder Products: Iron (II) Sulfate	Color / Appearance	Homogeneous viscous liquid Light green powder
Advantages		Areas of Use	
<ul> <li>Reduces health problems caused by chrome.</li> <li>Achieves high rates of chrome reduction with low doses.</li> </ul>		In all types of ce below 2 ppm du	ement, it is used to reduce Chromium (VI) ring production

#### Terms of Use

ARCEM Ch-R SERIES products should be accurately dispensed through a calibrated dosing system, suitable for the cement mill and output required.

#### **Consumption Dosage**

ARCEM Ch-R SERIES products' dosage may differ according to the properties of optimum dosage clinker, cement type and factory properties.

#### **Method of Application**

Products in liquid form are used by dripping directly onto the clinker on the conveyor, and powder products are used by blending with ground cement during packaging. Balanced dosing is provided by using the appropriate dosage pump in the additive addition.

#### **Packaging** 250 kg drum 1000 kg IBC container ■ 25 kg bag

#### Storage and Shelf Life

Shelf life is 12 months from the date of production when stored in original unopened and undamaged packages (drums, barrels, IBC containers) at temperatures between +5 °C and +35 °C, protecting from direct sunlight, excessive heat and frost. If the product has waited for a long time, make it homogeneous by mixing it mechanically before using it.

#### Safety Measures

Use protective clothes, gloves, glasses and mask compatible with health and safety regulations during the application. Avoid

if ingested seek medical attention immediately. Store away from all foodstuffs. Keep away from children. <b>ARCEM Ch-R SERIES</b> products are not flammable. For detailed safety information please consult the product's Safety Data Sheet (SDS).				
Products of Series  ■ ARCEM Ch-R 100	■ IRON (II) SULFATE			





## You can see detailed information about our products

by clicking on the brand logos, or by scanning the QR codes.

Concrete Additives

Concrete Additives

Special Concrete Additives

Cement Additives

Chemicals

Chemicals

ARSTEP

DEGASET

ARSET

ARCEM

YAPIFINE

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